



409 Easton Road, Suite 101
Willow Grove, PA 19090
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CNC & MANUAL SCREW MACHINE SHOP 2-PART AUCTION • V.R. MACHINE CO., INC.

Star CNC Swiss & OMNI GT Lathes, FADAL CNC Machining Centers, Brown & Sharpe Screw Machines, Mills, Grinders, Tooling & Screw Machine Accessories, Washer, Chip Spinners, Inspection & Measuring Equipment, Support & more
257 North Duke Street, York, PA



STAR SR20J C CNC Swiss Lathe w/ IEMCA Bar Loader

Part 1: LIVE WEBCAST:
Tuesday, March 7th beginning
at 11:00 am EST (NO ONSITE BIDDING)

Part 2: ONLINE ONLY:
Friday, March 3rd to
Wednesday, March 8th

Inspection: Friday, March 3rd
from 9:00 am - 3:00 pm

Bid online at
BidSpotter

QUAKER CITY AUCTIONEERS' V.R. MACHINE CO. 2-PART AUCTION

257 North Duke Street, York, PA 17403

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Part 2: Online Only: Friday, March 3rd to Wednesday, March 8th

Inspection: Friday, March 3rd from 9:00 am to 3:00 pm - bid online at bidspotter.com
(Machines in this shop are in good condition and have been well-maintained)

FEATURING: (6) **STAR** CNC Swiss Type CNC Lathes; 2017 SR20JC, 2011 SR20JC & SB20E, 2006 SB-16D, 2005 SR20R, 2002 SR20R, all with Hydraulic Bar Loaders, **Live Milling, Drilling & Slotting, Tooling, Drill Sleeves, Tool Holders, Bushings and attachments** • (3) **FADAL** VMC 15 CNC Machining Centers • (2) **OMNI** TURN GT 75 Series III (New Control in 2022) & GT 75 CNC Gang Tool Lathes

SWISS SCREW MACHINES: (2) **FUTURISTIC** Retrofitted CNC Swiss Screw Machines, (2) **FUTURISTIC** CNC Swiss Machines (not running), **Accessories and Attachments**; (3) **BROWN & SHARPE** Ultramatic 1-1/4 & 1-5/8 Servo Cam & (6) **BROWN & SHARPE** Swiss Screw Machines (OOA, OG, OOG and 1-1/4, 1-2/2 & 1-5/8), **Large inventory of parts, attachments, cams & tooling** • **ESCOMATIC** DS2 5/32 Swiss Screw Machine; **BECHLER** CF Cam Shaper & Attachments

MISCELLANEOUS MACHINERY: **HARDINGE** HS & 2nd Operation Lathes & **KUMMER** K-20 Chucker, **HARDINGE, BARKER & BRIDGEPORT** Horizontal & Vertical Mills, Deep Hole, Sensitive & Air Operated Drills, (2) **CINCINNATI** Single Point Diamond Wheel Tool Grinders, **RUSH & CHRISTEN** Drill Grinders, Punch Press, Saws, Grinders, Drills; **AMERICAN** Hydraulic Broach and more

FINISHING: **RAMCO** Multi-Station Wash Unit w/ Automated Dip Unit, **NEW HOLLAND & MOSSBERG / HUBBARD** Centrifugal Chip Spinners, **ULTRAMATIC** Vibratory Parts Tumblers & Separators

MEASURING & INSPECTION: (3) **DELTRONIC** DH216 W/ 612-R Computational DRO & **GAGEMASTER** TWENTY-ONE W/ **GMX** Computational DRO, Thread Roll & Setting Gages, Micrometers, Vernier Calipers, Gage Block & Pin Gage Sets, Dial Gages & Indicators, Ring & Plug Gages, Height Gages, Hardness & Surface Roughness Testers, Stereo Microscope and more

TOOLING & SUPPORT: Carbide Inserts, Cutters, Drills, Taps, Reamers, End Mills, Kurt Vises, Tapping Heads, Tool Holders, Screw machine accessories and parts, Collets, Air Vises, Butcher Block Benches, Machine Workstation Stands, Shelving, Supplies etc.

MATERIAL: Cantilever Racks; Steel, Aluminum, Brass, Stainless Steel Bar Stock

Bid online at **BidSpotter**



STAR SR20J C CNC Swiss Lathe
w/ IEMCA Bar Loader



STAR SB20E CNC Swiss Lathe
w/ IEMCA Bar Loader



STAR SB16D CNC Swiss Lathe
w/ IEMCA Bar Loader



STAR SR20R CNC Swiss Lathe
w/ IEMCA Bar Loader



BROWN & SHARPE 1-5/8" Ultramatic
SERVO CAM Automatic Screw Machine



OMNI GT75 Series III CNC Gang
Tool Lathe



FADAL VMC 15 CNC VMC W/ 4TH Axis



STAR SR20R CNC Swiss Lathe
w/ LNS Hydro Bar Loader

TERMS: 18% Buyers' Premium plus 6% PA Sales Tax, unless exempt. Full payment is due within 24 hours of invoicing in Cash, Bank Check, Wire Transfer or Business Check with Bank Letter of Guarantee. Removal begins March 9th.



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