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## 2-PART CNC MACHINE SHOP LIVE WEBCAST & ONLINE AUCTIONS

Please note: Onsite Bidding will be determined by June 8th  
(Check QCA & Bidspotter websites for details)

### Valley Precision, LLC

195 Penn Am Drive, Quakertown, PA

**LIVE WEBCAST (Part 1):** Tuesday, June 16th at 10:00 a.m. EDT

**\*\* (40) CNC Vertical Machining & Turning Centers  
& Lathes, CMM's, Machine Tools, Fork Lifts &  
Truck (Less than 1000 miles)**

**ONLINE ONLY (Part 2):** Friday, June 12th at 9:00 a.m. EDT  
through Thursday, June 18th (Begins Closing at Noon)

**Inspection:** Friday, June 12th &  
Monday, June 15th from 9:00 a.m.-3:00 p.m. **BID ONLINE AT  
BidSpotter.com**

## VALLEY PRECISION, LLC 2-PART CNC MACHINE SHOP AUCTION

### LIVE WEBCAST (Onsite Bidding to be determined by June 8th)

Tuesday, June 16th at 10:00 a.m.

Includes: (40) CNC Milling & Turning Machines As Late as 2019,  
Machine Tools, CMM's, Fork Lifts & 2018 ISUZU 26' Box Truck

**ONLINE Only** – Friday June 12th at 9:00 a.m. – Thursday, June 18th  
**Tooling, Machine Accessories, Warehouse & Shop Equipment,  
Inspection & Measuring Equipment**

**Inspection:** Friday, June 12th & Monday, June 15th from 9:00 a.m. to 3:00 p.m.

**Terms:** 18% Buyer's Premium. Full Payment is required upon receipt of invoice, if not  
participating in the online auction. Bidders may register for both auction parts and utilize  
the same bidder number. If bidding at both sales, payment is due Monday, June 22nd.  
If Live Onsite Bidding is permitted, a 15% Buyers' Premium will be charged.

**NOTE:** QCA will follow safe practices and requires buyers  
to adhere to guidelines for inspection and removal.

**BID ONLINE AT  
BidSpotter.com**



## QUAKER CITY AUCTIONEERS' LIVE WEBCAST & ONLINE (2-PART) CNC MACHINE SHOP AUCTION

### PART 1: LIVE WEBCAST (Onsite Bidding to be determined by June 8th)



Tuesday, June 16th at 10:00 am

- **(40) CNC VERTICAL MACHINING & TURNING CENTERS**
- 2014 MAZAK VCN 700D#50-II & 2006 VCN-410B Nexus CNC VMC's
- 2019 & 2018 HAAS VF5-50XT, (6) 2018-2000 VF-2, (7) 2017-1991 VF-1 & 1995 VF-4 CNC VMC's • (2) MIYANO TSV-21 CNC Drilling & Tapping Machines • (20) HAAS HRT 310 & 210 Rotary Tables • (6) 2010-2006 MAZAK QTN 300-11 & (4) 2010-2008 MAZAK QTN 200-11 Nexus CNC TC's • (2) 1999 OKUMA Crown L1060, (2) Cadet LNC8C, (2) LC30-1SC, (1) LC20 & (2) LB15 CNC TC's • (2) OKUMA HOWA ACT 4 & 2SP Twin Spindle CNC TC's • (2) COSEN CNC & (2) DoALL Auto Horizontal Band Saws
- Lathes, Mills and Grinders • (3) YALE & CATERPILLAR Fork Lifts
- 2018 MITUTOYO CRYSTA-Apex S-1908 & MITUTOYO B231 CMM's
- 2018 ISUZU FTR Turbo Diesel SA 26' Box Truck (Less than 1000 miles)
- Air Compressors • Air Cleaners

### PART 2: ONLINE ONLY Bidding Opens Friday, June 12th at 9:00 a.m. EDT and Begins Closing Thursday, June 18th at Noon



- (250) CAT 50 & 40 Tool Holders, Machine Accessories, Turning Center & Lathe Tools, Carbide Inserts, Drills, Mills, End Mills, Reamers, Taps, Counter Sinks & Bores and more! • **Inspection & Measuring:** Micrometers, Gages, Stands, Verniers, Height Gages, Pin Gages & Blocks, Granite Plates, Indicators and more! • (26) Mobile Chip Tote Pans, Racking, Corrugated Totes, Corrugated K/D Boxes, Supplies, Offices, Furniture, etc...

**INSPECTION:** Friday, June 12th & Monday, June 15th  
from 9:00 a.m. – 3:00 p.m. at 195 Penn Am Drive, Quakertown, PA 18951

**Terms:** 18% Buyer's Premium (both auctions) plus 6% PA State Sales Tax, if applicable. If Live On-site bidding is permitted a 15% Buyers' Premium will be charged.

**REMOVAL:** Will be scheduled and regulated accordingly with the Pandemic protocol in place to ensure safety.



quakercityauction.com



## PART 1: LIVE WEBCAST AUCTION Tuesday, June 16th at 10:00 am

(Onsite bidding will be determined by June 8th – Check QCA & bidspotter websites)



MITUTOYO CRYSTA-Apex S1908 CMM



HAAS VF5-50XT CNC Vertical Machining Center



MAZAK QTN 200-II NEXUS CNC Turning Center



HAAS VF-1 CNC Vertical Machining Center



COSEN C-300 CNC Horizontal Band Saw

### • CNC VERTICAL MACHINING CENTERS •

2014 **MAZAK** VCN 700D#50-II Nexus 700D-II CNC Vertical Machining Center, S/N 252371, **MAZATROL** Matrix Nexus 2 CNC Control w/ Pendant, 4th Axis w/ **MAZAK** MR-320DRAM01 Rotary Table w/ 12" Chuck, SS to 6000 RPM, 30 HP, Travels: X-60.24", Y-27.56", Z-27.58", 24 Position ATC, CAT 50 Taper, High Torque, **JORGENSEN** Chip Conveyor

2006 **MAZAK** Nexus VCN-410B CNC Vertical Machining Center, S/N 184352, **MAZATROL** 640-T Nexus CNC Control, 4th Axis w/ **MAZAK** 10" Rotary Table w/ Air Operated Tailstock, SS to 12000 RPM, Travels: X-30", Y16.14", Z-20.08", 16" x 42" Table, 30 Position ATC, CAT 40 Taper, Chip Auger, Chip Conveyor

2019 **HAAS** VF5-50XT CNC Vertical Machining Center, S/N 1167231, **HAAS** CNC Control, 4th Axis w/ **HAAS** HRT310-P3 Rotary Table w/ 12" Chuck, SS to 7500 RPM, Travels: X-60", Y-26", Z-25", 23" x 62" Table, 30+1 Position Side Mount ATC, CAT 50 Taper, Chip Auger, Programmable Coolant Nozzle

2018 **HAAS** VF5-50XT CNC Vertical Machining Center, S/N 1151875, **HAAS** CNC Control & Pendant, 4th Axis w/ **HAAS** HRT310-P3 Rotary Table w/ 12" Chuck, SS to 7500 RPM, Travels: X-60", Y-26", Z-25", 23" x 62" Table, 30+1 Position Side Mount ATC, CAT 50 Taper, Chip Auger, Programmable Coolant Nozzle

(2) 2018 **HAAS** VF-2 CNC Vertical Machining Centers, S/N 1154040, 1154041, **HAAS** CNC Control, 4th Axis w/ **HAAS** HRT 210/P3 8.3" Rotary Table w/ 8" Chuck, SS to 8100 RPM, Travels: X-30", Y-16", Z-20", 16" x 36" Table, 30+1 Side Mount ATC, CAT 40 Taper, Chip Auger

(2) 2017 **HAAS** VF-1 CNC Vertical Machining Centers, S/N 1141576, 114575, **HAAS** CNC Control, 4th Axis w/ **HAAS** HRT210 Rotary table w/ 8" Chuck, SS to 8100 RPM, Travels: X-20", Y-16", Z-20", 14" x 26" Table, 24+1 Position Side Mount ATC, CAT 40 Taper, Chip Auger

(2) 2015 **HAAS** VF-2 CNC Vertical Machining Centers, S/N 1126392, 1126453, **HAAS** CNC Control, 4th Axis w/ **HAAS** HRT210 Rotary Table w/ 10" Chuck w/ Custom Air Operated Tailstock, SS to 8100 RPM, Travels: X-30", Y-16", Z-20", 16" x 36" Table, 24+1 Position Side Mount ATC, CAT 40 Taper, Programmable Coolant Nozzle, Chip Auger

(2) 2000 **HAAS** VF-2 CNC Vertical Machining Centers, S/N 20946, & **HAAS** CNC Control, Wired for 4th Axis, SS to 7500 RPM, Travels: X-30", Y-16", Z-20", 16" x 36" Table, 20 Position ATC, CAT 40 Taper, Chip Auger, Programmable Coolant Nozzle

(3) 1999-1995 **HAAS** VF-1 CNC Vertical Machining Centers, S/N 17119, **HAAS** CNC Control, Wired for 4th Axis, SS to 5000 RPM, Travels: X-20", Y-16", Z-20", 14" x 26" w/ 14" x 45" T-Slotted Mounted Table, 20 Position ATC, CAT 40 Taper, Chip Auger, Programmable Coolant Nozzle

1995 **HAAS** VF-4 CNC Vertical Machining Center, S/N 4633, CNC Control, Wired for 4th Axis, SS to 7500 RPM, Travels: X-50", Y-20", X-25", 18" x 52" Table, 20 Position ATC, CAT 40 Taper, 20 HP

1993 **HAAS** VF-1 CNC Vertical Machining Center, S/N 2610, **HAAS** CNC Control (monitor has been replaced), SS to 5000 RPM, Travels: X-20", Y-16", Z-20", 14" x 26" Table, 20 Position ATC, CAT 40 Taper

1991 **HAAS** VF-1 CNC Vertical Machining Center, S/N 1404, **HAAS** CNC Control, SS to 5000 RPM, Travels: X-20", Y-16", Z-20", 14" x 26" (fitted w/ oversize 44-5/8" Slotted Table), 16 Position ATC, CAT 40 Taper

(2) 1990 **MIYANO** TSV-21 CNC Drilling & Tapping Machines, S/N TSV210532 & TSV210531, **FANUC** OM CNC Control, SS to 8000 RPM, Travels: X-12", Y-8.65", Z-8", 8-3/4" x 20" Table

(20) **HAAS** HRT310 & 210P3 Rotary Tables

### • CNC TURNING CENTERS •

(4) 2010 & 2007 **MAZAK** QTN 300-II Quick Turn Nexus 300-II CNC Turning Center, S/N 222045, 222138, **MAZATROL** Matrix Nexus Voice Adviser CNC Control, **KITAGAWA** 12" Hydraulic Chuck, SS 4000 RPM, A2-8 Spdl Nose, 3.46" Spdl Bore, 16.54" Max Turning Dia., 48.18" Max Turning Length, 26.77" Max Swing, X-8.86", Z-49.21", 12 Position Turret, Tailstock, **JORGENSEN** Chip Conveyor

(4) 2010 & 2008 **MAZAK** QTN 200-II Quick Turn Nexus II CNC Turning Centers, S/N 221948, 2222001, 205083, & 205082 **MAZATROL** Matrix Nexus Voice Adviser CNC Control, **KITAGAWA** 8" Hydraulic Chuck, SS 5000 RPM, A2-6 Spdl Nose, 3" Spdl Bore, 24" Max Swing, 14" Max Cutting Dia., 20.1" Max Cutting Length, X-7.5", Z-21.125", 12 Position Turret, Tailstock, **JORGENSEN** Chip Conveyor & **MAY-FRAN** Chip Tote Conveyor

(2) 2006 **MAZAK** QTN 300 Quick Turn Nexus 300 CNC Turning Centers, S/N 184392, 184383, **MAZATROL** 640-T Nexus CNC Control, **KITAGAWA** 12" Hydraulic Chuck, A2-8 Spdl Nose, SS to 4000 RPM, 28.3" Swing, 16.5" Max Turning dia., 48" Max Turning Length, X-10.13", Z-49.21", Tailstock, **JORGENSEN** Chip Conveyor

(2) 1999 **OKUMA** Crown L1060 CNC Turning Centers, S/N 1461, 1462, Type 762S-SB, **OKUMA** OSP-U10L CNC Control, **KITAGAWA** 8" Hydraulic Chuck, A2-6 Spdl Nose, 2.44" Spdl Bore, Spdl Speed 75-4200 RPM, 21.65" Swing, 19.63" Centers, 10.63" Max Cutting Dia., 19.6" Max Turning Length, 12 Position Turret, Tailstock, **HENNING** KMO-0320 Chip Conveyor

(2) 1996 **OKUMA** Cadet LNC8C CNC Turning Centers, S/N (0810)D911 & (0807)D721, **OKUMA** OSP700L CNC Control, **KITAGAWA** 8" Hydraulic Chuck, A2-6 Spdl Nose, SS to 4200 RPM, 15.75" Swing, 9.84" Max Turning Dia., 15" Max Turning Length, 2.20" Hole Thru Spdl, 12 Position Turret, Tailstock, **HENNING** KMO-0320 Chip Conveyor

1995 **OKUMA** & **HOWA** ACT 2SP-20H Twin Spdl. CNC Lathe, S/N 6001, **FANUC** 18-TT CNC Control, Twin 8" Hydraulic Chucks, SS 4-4500 RPM, A2-6 Spdl Nose, 8.27" Max Cutting Dia., 7.87" Max Cutting Length, 2.44" Spdl Dia., X-6.88", Z-7.87", 10 Position Turrets, **ENOMOTO** EB-9037R Chip Conveyor

(2) **OKUMA** LC30-1SC CNC Turning Centers, S/N (6012)1316, **OKUMA** OSP5000L-G CNC Control, **KITAGAWA** 12" Hydraulic Chuck, SS to 3000 RPM, A2-8 Spdl Nose, 3.03" Spdl Bore, 19.69" Swing, 17.72" Max Turning Dia., X-11.42", Z-20.47", 12 Position Turret, Tailstock, **ECONOMOTO** EC-26 Chip Conveyor

(2) **OKUMA** LB 15 CNC Lathes, S/N 01029311, **OKUMA** OSP5000L-G CNC Control, **KITAGAWA** 8" Hydraulic Chuck, SS 4000 RPM, A2-6 Spdl Nose, 2.5" Spdl Bore, 15.8" Swing, 9.84" Max Turning Dia., 19.68" Max Turning Length, X-5.12", Z-20.47", 12 Position Turret, Tailstock, **TURBO** Systems Chip Conveyor

**OKUMA** & **HOWA** ACT 4 CNC Turning Center, S/N 7010(01310), **FANUC** OT CNC Control, 12" 3-Jaw Hydraulic Chuck, SS to 3500 RPM, 13.75" Max Turning Dia., 28.74" Max Turning length, 12 Position Turret, Tailstock

**OKUMA** LC 20 CNC Turning Center, S/N (5412)0173, **OKUMA** CNC Control, **KITAGAWA** 8" Hydraulic Chuck, SS to 3500 RPM, 5.75" Swing, 28.52" CC, 11.81" Max Turning Dia., 18.12" Max Turning Length, X-6.30", Z-4.33", 8 Position Turret, Tailstock

### • LATHES •

**CLAUSING** COLCHESTER 17" Engine Lathe, S/N 7/0220/16514, 18" x 84", SS 20-1600 RPM, 12" 3-Jaw Chuck, Inch/Metric Threading, 3-1/8" Spdl Hole

1985 **SUPERMAX** LG1667 Engine Lathe, S/N HS)754, 16" x 67", SS 35-1800 RPM, Inch/Metric Threading, 10" 3-Jaw Chuck

## PART 2: ONLINE ONLY AUCTION Bidding opens Friday, June 12th at 9:00 am EDT, Begins closing Thursday, June 18th at 12:00 noon

(2) **HARDINGE** HSL-59 High Speed Lathes, S/N HSL-5C-4167 & HSL-5C-1787-F

**HARDINGE** HCT-CF Chucker, S/N NA, Power Feed

### • MILLS •

**PROTO TRAK** CNC w/ **CHEVALIER** FM-32HP Vertical Mill, S/N HP861004, 3 HP, 10" x 50" Table, **PROTO TRAK** M2 Control (new 2017)

**BRIDGEPORT** 2J Vertical Mill, S/N 12BR253945, 9" x 48" Table w/ DRO, 2 HP

**BRIDGEPORT** 2J Vertical Mill, S/N NA, 2 HP, 9" x 42" Table

**BRIDGEPORT** Roundover Arm J-Head Vertical Mill, S/N 17779, 1 HP, 9" x 32" Table, 4" Riser, Tapping Head Attached

**HITACHI** 2M Horizontal Milling Machine, S/N 8706305, 12" x 53" Table

### • GRINDERS •

**AGATHON** 175-DIA Carbide Tool & Cutter Grinder, S/N 569500583

**OKAMOTO** 6" x 18" Surface Grinder, S/N NA, Course / Fine Adjustment

**KO LEE** S714 Surface Grinder, S/N 8375-165, 6" x 12"

**BRIERLY** Drill (End Mill) Grinder

**BRIERLY** Drill (End Mill) Grinder

**BALDOR** 8123W 8" DE Pedestal Grinder w/ Extended Stand for 1 HP Dust Collector Blower

**BALDOR** 1Z853-G 8" Dbl End Bench Grinder w/ Cabinet  
8" Dbl End Bench Grinder w/ Vented Cabinet

### • SAWS •

2010 **COSEN** C-300 CNC Horizontal Band Saw, S/N C9913842, **TECO** Programmable Control, 12" x 20", Power Feed & Clamping, Chip Auger, 10" Iron Gravity Feed Roller

2008 **COSEN** C-300 CNC Horizontal Band Saw, S/N C9713629, **TECO** Programmable Control, 12" x 20", Power Feed & Clamping, Chip Auger, 10" Iron Gravity Feed Roller

1996 **DoALL** C-305A Automatic Hydraulic Horizontal Band Saw, S/N 517-96218, Automatic Control, Power Feed & Clamping, 12" x 20", 10" Iron Gravity Roller Feed

1992 **DoALL** C-305A Automatic Hydraulic Horizontal Band Saw, S/N 497-92114, Automatic Control, Power Feed & Clamping, 12" x 20", 10" Iron Gravity Roller Feed

**WELLS** W-9 Horizontal Band Saw, S/N W74204, 9" x 16"

**WF WELLS** Horizontal Band Saw, 10"

### • MATERIAL HANDLING •

**CATERPILLAR** GP30 LP Pneumatic Tire Fork Lift, S/N 7AM02444, 5800 LBS Cap., 3 Stage Mast to 187", Side Shifter, 3652 hour

2103 **YALE** GLC050VXNVRE083 LP Cushion Tire Fork Lift, S/N A910V22051L, 4650 LBS Cap., 3 Stage Mast to 189", Side Shifter, 4227 hours

**CATERPILLAR** T50E LP Solid Tire Fork Lift, S/N 2ND01039, 5000 LBS. Cap., 3 Stage Lift to 188", S/S

**CROWN** 40GPW-3-14 W/B Electric Pallet Jack, S/N W-67086, 4000 Lbs Cap., w/ Charger

**TENANT** T3 W/B Electric Floor Scrubber

### • AIR SYSTEMS & CLEANERS •

1994 **PALATEK** 20 HP Rotary Screw Air Compressor w/ Bottom Mount Tank, 50,347 hours • 1996 **PALATEK** 20 HP Rotary Screw Air Compressor w/ Bottom Mount Tank, 5904 hours • 1984 **JOY** Twistair 15 HP Rotary Screw Air Compressor w/ Bottom Mount Tank, 31,101 hours • (12) **AIRFLOW** Air Filter Units (mounted with threaded rod to ceiling beams)

### • Co-ORDINATE MEASURING MACHINES •

2018 **MITUTOYO** CRYSTA-Apex S1908 CMM, S/N 60681247, Code 191-292H-10, Range: X-35", Y-39.9", Z-31.4", JSBOX-W w/ Joystick, **RENISHAW** PH10MQ Probe, MCOSMOS-1 CNC V4.2 Geopak Software • **MITUTOYO** B231 10/10 Coordinate Measuring Machine (CMM), S/N 8404615, Code 806M-6, Range: X-28", 24", Z-18, **RENISHAW** MH8 Probe, **METRONICS** Quadra-Chek 3000 Data Unit • **MITUTOYO** PH-350 Profile Projector, S/N 9050, Code 172-101

### • INSPECTION & QUALITY CONTROL •

• **GOKO SEIKI** Rockwell Hardness Tester, S/N 8742 • Miscellaneous Micrometers, Vernier Calipers, Bore, Pin, Indicator • **GO-NOGO**, Plug, Ring, Snap & Height Gages, Indicator Stands w/ Indicators, (21+) Asst Size (36" x 48" to 12" x 12") Precision Granite Surface Plates W/ Stands

### • MISCELLANEOUS MACHINERY AND SUPPORT EQUIPMENT •

Custom Hydraulic Press w/ Iron Frame & Electric Hydraulic Pump, 60,000 LBS Cap. • **AMERICAN** H-Frame Hydraulic Press w/ 20 Ton Jack • **SKAT** Blast 28" x 44" Sand Blast Cabinet w/ Dust Collector • **BARRETT** Chip Wringer (Clarifuge), S/N 4021550-E • **QUICK-BOY** Telescoping Tapping Unit w/ Mobile Iron Table & **CHALLENGE** LP21004 12" x 18" Lapping Plate • **LINCOLN** AC225 Arc (Stick) Welder-like new • Carbide Inserts, Carbide & Hi-Speed Steel Drills, End Mills, Reamers, Taps, Counter Sinks, Lathe Tool Holders, Boring Bars, Milling Cutters, Brazed Tools, Boring Heads, Bushings, Live & Dead Centers, **ALORIS** Tool Post & Holders, Lathe Chucks, Face & Adapter Plates, Allen Keys, (180+) CAT 40 & (80+) CAT 50 Tool Holders, Turret Tool Holders, Milling & Angle Vises, Hand & Power Tools, Hardware, Shop Benches, Cabinets & Pallet Racking, Parts Cabinet with **AKRO** Bins, Oxy-Acetylene Burning Outfit, Portable shop Crane, **WORKMASTER** Man Lift Cage w/ Fork Pockets, 4' x 4' Diamond Plate Platform w/ **TOLEDO** Digital Scale, Fiberglass 8' x 10' & 12' A-Frame Ladders, Electrical, Plumbing & Maintenance Supplies; **PALMGREN** No. 3 Arbor Press & Asst Arbor Presses, (26) Mobile Chip Pans, (50) Corrugated K/D Boxes

2018 **ISUZU** FTR Turbo Diesel Single Axle Box Truck, VIN 54DK6S165JSG01348, 5.2 L 215 HP, **ALLISON** Automatic Transmission, **SUPREME** 26" Aluminum Van Body, Passenger Side Door, 700 MILES

**BID ONLINE AT**  
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MAZAK VCN-410B CNC Vertical Machining Center



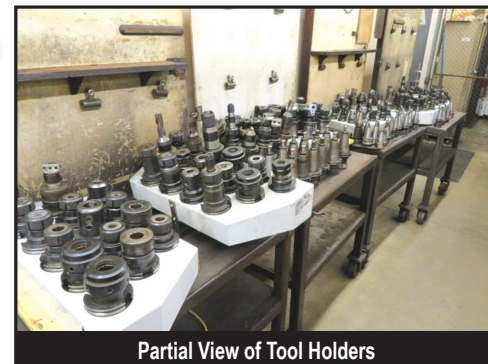
MAZAK QTN 300-II NEXUS CNC Turning Center



HAAS VF-2 CNC Vertical Machining Center



YALE GLC050 LP Cushion Tire Fork Lift



Partial View of Tool Holders